

Hallowell[®] Bulk Rack

ASSEMBLY INSTRUCTIONS

General Instructions

1. Check material received against the packing list. Check the number of packages received and then check the contents of each package.
2. Check the material received for damage. If damage has occurred, secure a “damage notation” from the carrier
3. Identify each part as it is unpacked and put like parts together as close as possible to the working area where they are to be assembled.
4. Be careful to use the correct hardware as specified in the assembly instructions.

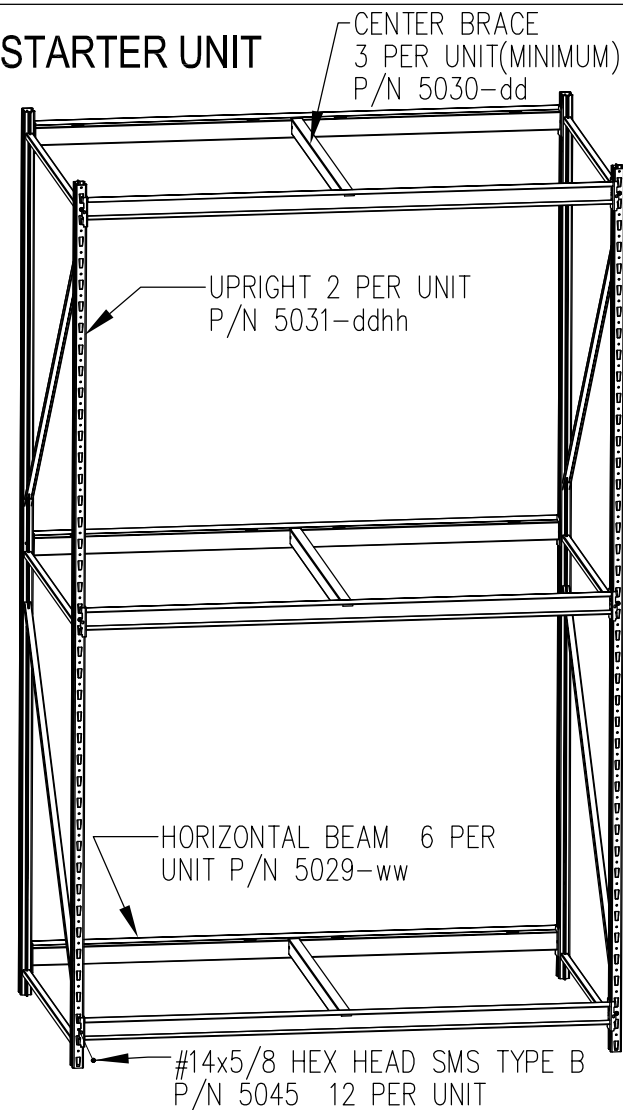
CAUTION

In the interest of safety, all shelving/rack must be securely anchored to the floor and/or wall. For safety, handle all components carefully and wear work gloves when assembling. Install all units plumb and tighten all hardware securely. Retain instructions for future reference.

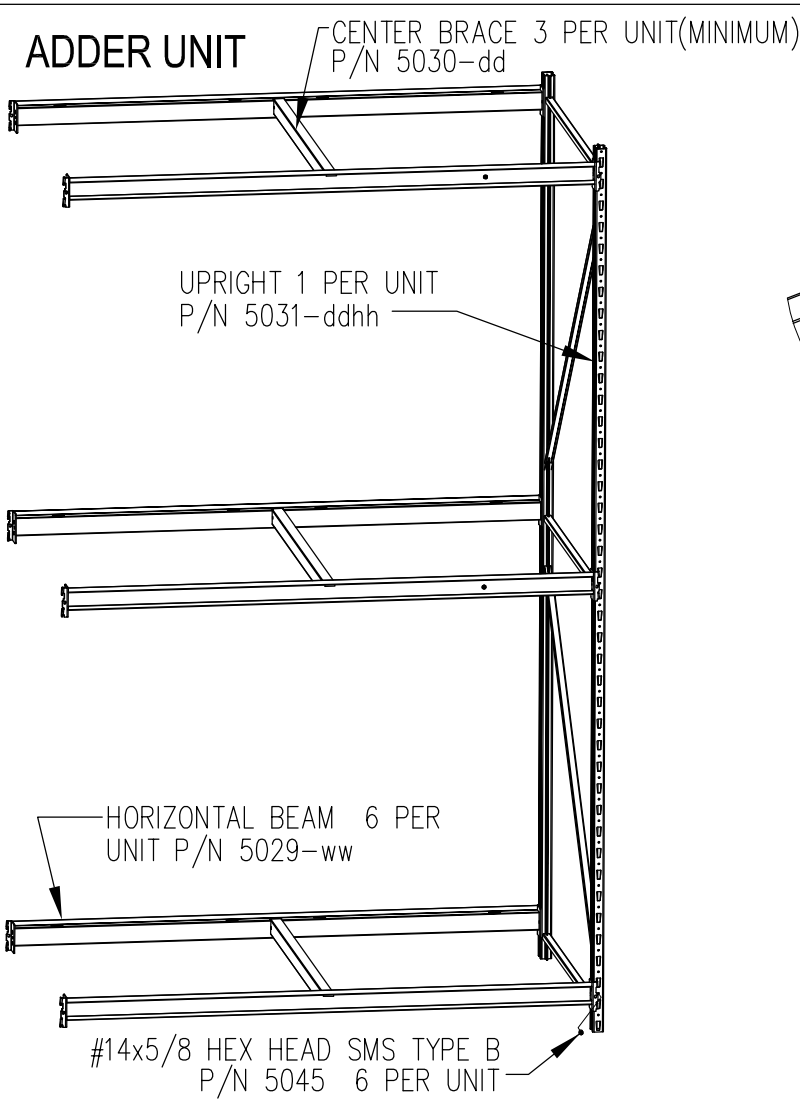


866-566-0500
info@Hallowell-List.com
www.Hallowell-List.com

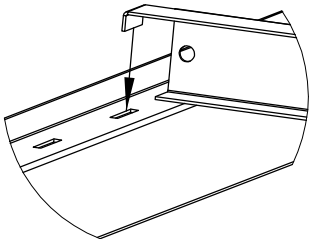
STARTER UNIT



ADDER UNIT



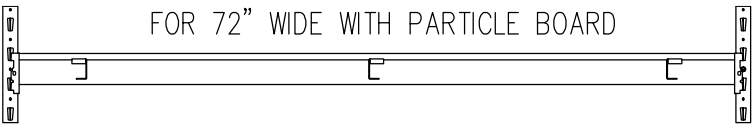
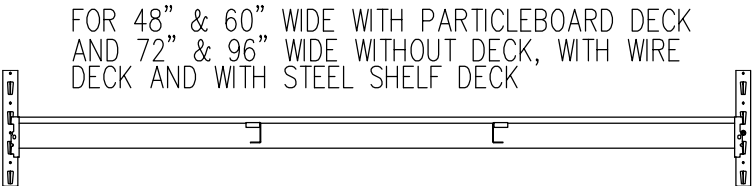
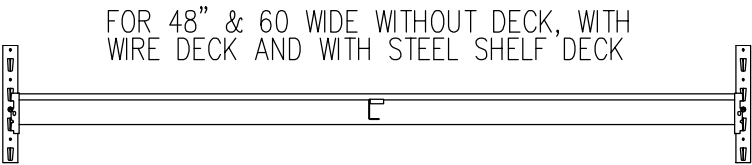
REVISIONS				
ECO	REV	DESCRIPTION	DATE	BY



STEP3. INSERT CENTER BRACE TAB IN SLOTS IN HORIZONTAL BEAM. SEE BELOW FOR LOCATION AND QUANTITY OF SUPPORTS NEED FOR THE REQUIRED DECKING.

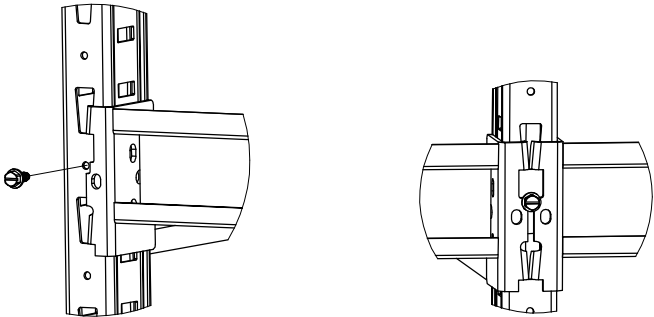
STEP4. INSERT DECKING AS REQUIRED.

FRONT TO BACK BRACE LOCATIONS



STEP1. WITH UPRIGHTS VERTICAL, INSERT HORIZONTAL BEAM END INTO KEY SLOT IN H-POST. INSERT ADDITIONAL BEAMS REQUIRED TO COMPLETE UNITS (STARTER AND ADDER).

STEP2. INSERT #14X5/8 SCREW IN HOLE IN H-POST TO LOCK HORIZONTAL BEAMS IN PLACE.



KEY SLOT IN H-POST

THIS DRAWING AND THE INFORMATION ON IT IS THE CONFIDENTIAL PROPERTY OF HALLOWELL, AND SHALL NOT BE COPIED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION. ONLY HALLOWELL RESERVES THE RIGHT TO ALTER ANY DESIGN. ANY UNAUTHORIZED MODIFICATIONS RELEASES HALLOWELL FROM ALL LIABILITIES.

TOLERANCES UNLESS OTHERWISE SPECIFIED	
INCHES	
XX. ± .010	
XXX. ± .005	
FRACTIONAL	
X/X. ± 1/64	
ANGULAR	
∠ ± 1/2°	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]	

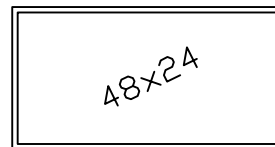


www.Hallowell-List.com

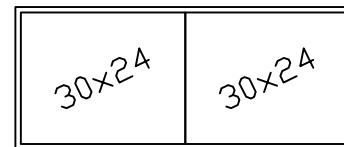
2823 W. ORANGE AVE.
APOPKA, FLORIDA 32703

Tel (866) 566-0500
Fax (407) 464-3610

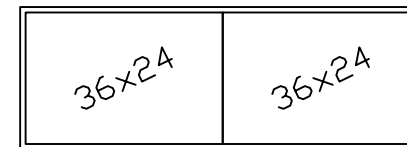
DRAWN BY		DATE	DESCRIPTION				
ROW		11/6/14	BULK RACK ASSEMBLY INSTRUCTION				
CHECKED BY		DATE					
APPROVED BY		DATE	SCALE	SHEET	PART NO.	DRAWING NO.	REV.
				1 OF 1	HBRwwddhh	SA1669	



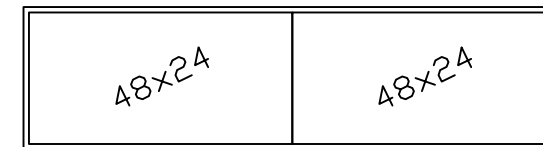
48x24



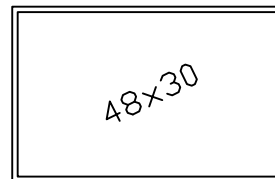
60x24



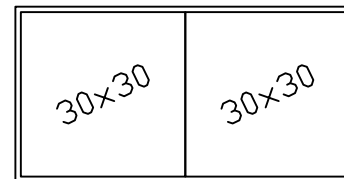
72x24



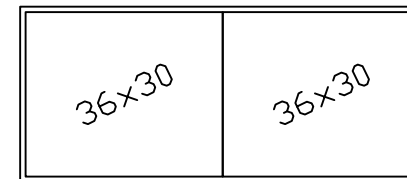
96x24



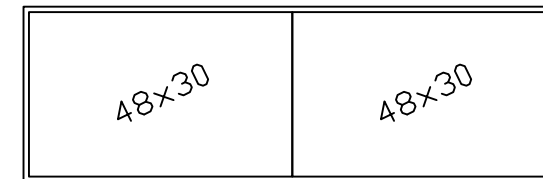
48x30



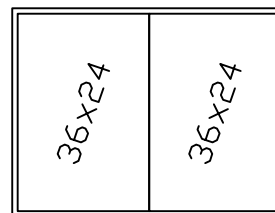
60x30



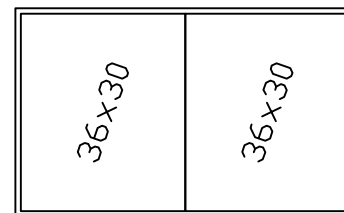
72x30



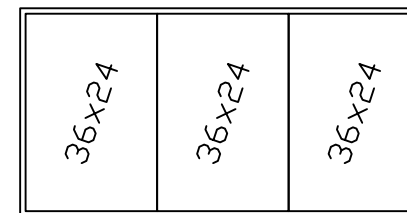
96x30



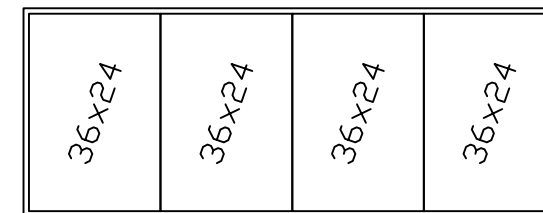
48x36



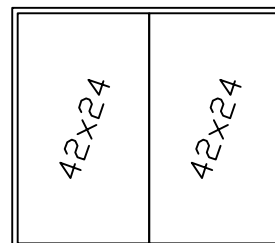
60x36



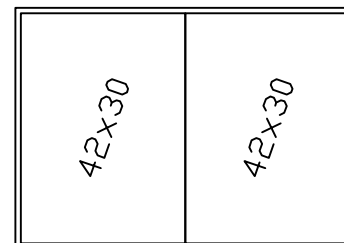
72x36



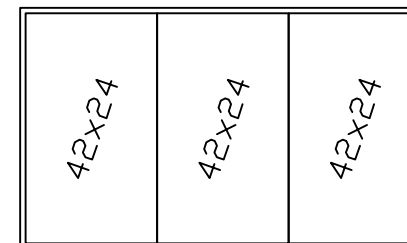
96x36



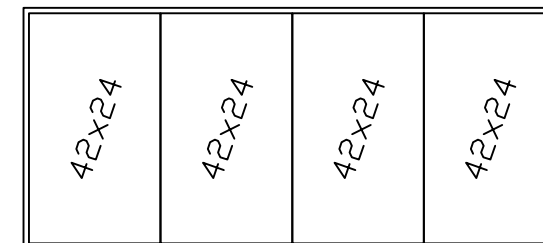
48x42



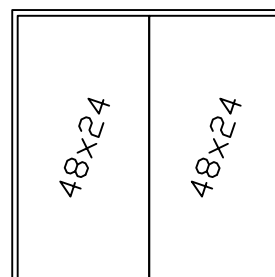
60x42



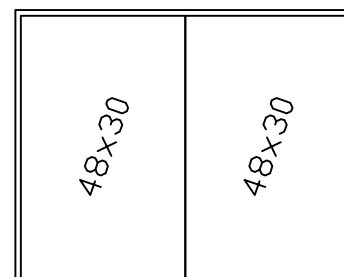
72x42



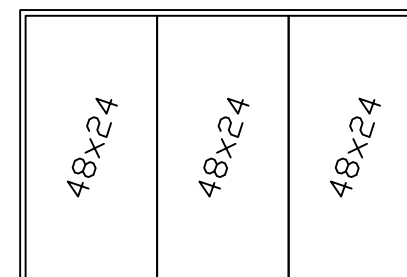
96x42



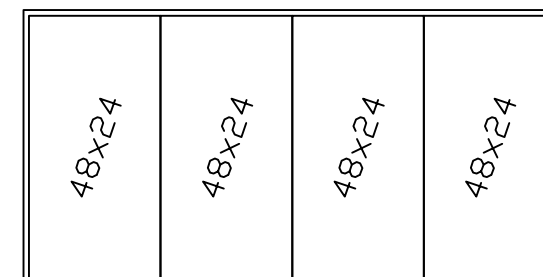
48x48



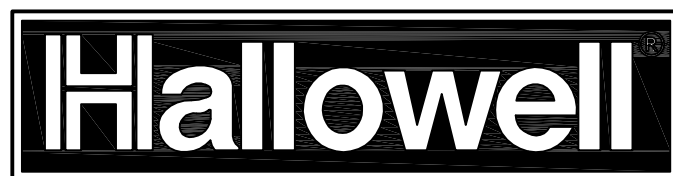
60x48



72x48



96x48



BULK RACK STEEL SHELF DECK PLACEMENT CHART